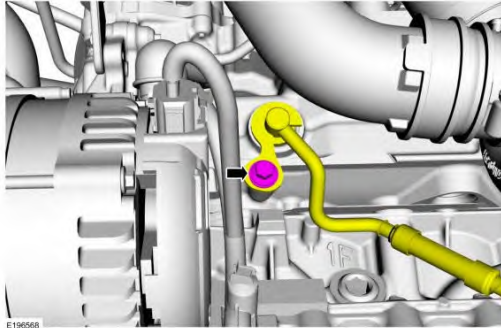


4.

Drain the cooling system. REFER to: COOLING SYSTEM DRAINING AND VACUUM FILLING .

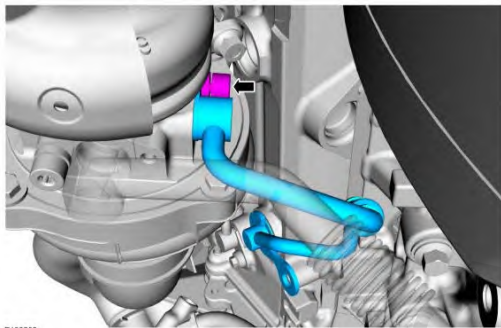
5.

Remove the TC coolant supply tube bolt.



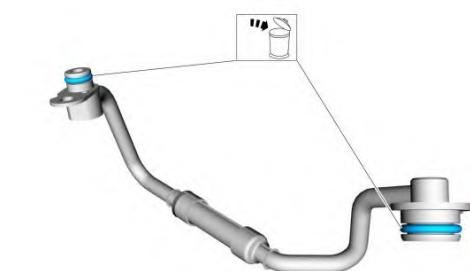
6.

Remove the bolt and remove the TC coolant supply tube.



7.

Remove and discard the TC coolant supply tube O-ring seals.



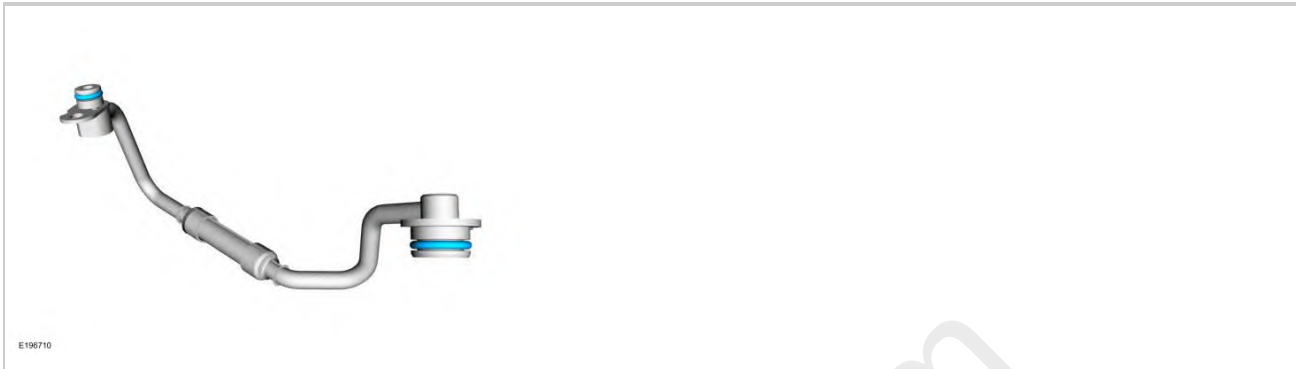
REMOVAL AND INSTALLATION > TURBOCHARGER COOLANT SUPPLY TUBE LH > INSTALLATION

1.

Install the new TC coolant supply tube O-ring seals. Lubricate the new O-ring seals with clean engine coolant.

Material

: Motorcraft® Orange Concentrated Antifreeze/Coolant / VC-3-B (WSS-M97B44-D)

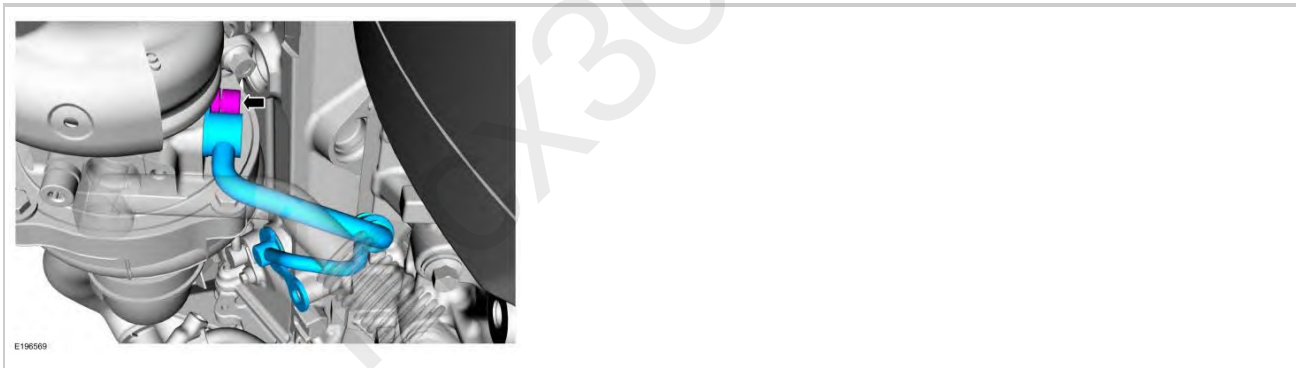


2.

Install the TC coolant supply tube, then install and tighten the bolt.

Torque

: 89 lb.in (10 Nm)

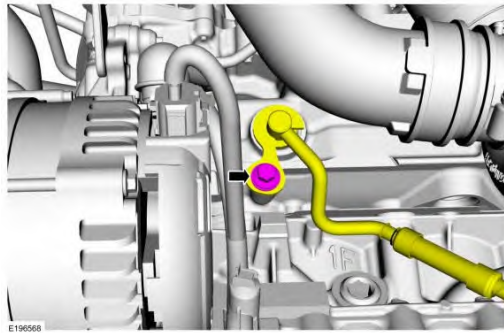


3.

Install and tighten the TC coolant supply tube bolt.

Torque

: 89 lb.in (10 Nm)

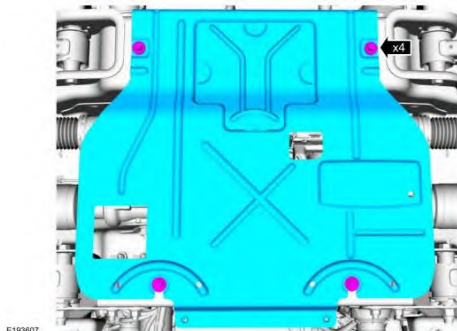


4.

If equipped, install the skid plate or splash shield, then install and tighten the bolts.

Torque

: 30 lb.ft (40 Nm)

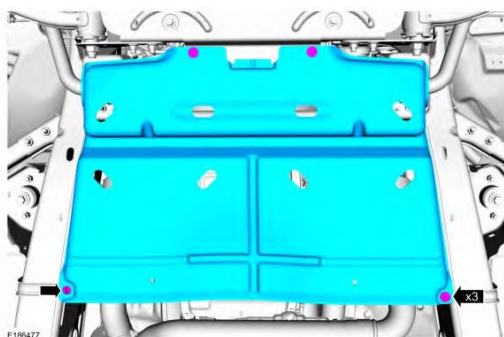


5.

If equipped, install the transmission housing cover, then install and tighten the retainers.

Torque

: 71 lb.in (8 Nm)



6.

Fill the cooling system. REFER to: COOLING SYSTEM DRAINING AND VACUUM FILLING .